

CLAIMS

1. An engine mount for mounting to a vehicle body a motive power source including an engine and a transmission, comprising:

5 an inner cylindrical member to be mounted to one of said motive power source and said vehicle body;

 an outer mounting member to be mounted to the other of said motive power source and said vehicle body, said outer mounting member being elastically connected to said inner cylindrical member; and

10 said outer mounting member having a cylindrical portion loosely receiving said inner cylindrical member therein such that said inner cylindrical member is movable in both axial and radial directions thereof relative to said cylindrical portion, said outer mounting member having a weak portion for fracturing said outer mounting member to displace said
15 motive power source rearwardly of said vehicle body during collision of said vehicle body, said weak portion being provided at a cold shut portion, formed when said outer mounting member is molded from molten resin, of said outer mounting member.

20 2. An engine mount according to claim 1, wherein the molding of said outer mounting member is performed through the use of a mold having a cavity formed therein and a columnar part disposed within said cavity to provide said cylindrical portion during the molding of said outer mounting member, said columnar part being capable of dividing said molten resin
25 into two parts during the molding of said outer mounting member, such that the two parts of said molten resin flow within said cavity to surround said columnar part and join together to provide said cold shut portion.

3. An engine mount for mounting to a vehicle body a motive power source including an engine and a transmission, comprising:

an inner cylindrical member to be mounted to one of said motive power source and said vehicle body;

5 a resinous outer mounting member to be mounted to the other of said motive power source and said vehicle body;

an elastic member connecting said inner cylindrical member to said outer mounting member;

said outer mounting member having a cylindrical portion
10 surrounding said inner cylindrical member with a predetermined interval provided therebetween; and

said outer mounting member having a cold shut portion and a weak portion provided at said cold shut portion, said cold shut portion being formed when said outer mounting member is molded from molten
15 resin through the use of a mold having a cavity formed therein and a columnar part disposed within said cavity to provide said cylindrical portion during the molding of said outer mounting member, said columnar part being capable of dividing said molten resin into two parts during the molding of said outer mounting member, such that the two parts of said
20 molten resin flow within said cavity to surround said columnar part and join together to provide said cold shut portion.